

Lupolen 1800 H (PE-LD)

LyondellBasell Industries

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt Flow Index, MFI	1.5	g/10min	ISO 1133
MFI temperature	190	°C	-
MFI load	2.16	kg	-

Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	200	MPa	ISO 527
Yield stress	9	MPa	ISO 527
Shore Hardness D (15s)	45	-	ISO 868
Ball Indentation Hardness	15	MPa	ISO 2039-1

Thermal Properties	Value	Unit	Test Standard
ISO Data			
Melting Temperature (10°C/min)	108	°C	ISO 11357-1/-3
Vicat softening temperature A	91	°C	ISO 306

Other Properties	Value	Unit	Test Standard
ISO Data			
Density	919	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	180 - 230	°C	-

Characteristics

Processing

Injection Molding, Film Extrusion, Blow Molding

Features

Foamable

Delivery form

Pellets

Applications

Sports Equipment

Special Characteristics

Impact modified

Disclaimer

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These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

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